





	(M10 SHCS)	(M10 Dowels) 22.8
128.3		105.5

Serviceable Items			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	3540-0110020-11	DOWEL PIN M10 x 20
2	1	3700-20-8434	TSM Pin & Bushing, Alignment Pin, Dual Taper
3	1	3700-20-8435	Drill Bushing, Flanged, 16mm ID
4	1	3700-20-8436	Drill Bushing, Flanged, Elongated, 16mm ID

	ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
	1	1	9120-TSM-HBQ-9224	TSM Tooling Interface Plate for QC-76 - Blank
NOTES: LINI ESS OTHERWISE		THERWISE		1021 Coodworth Drive Apox NC 2752

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

INDUSTRIAL AUTOMATION

PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

3rd ANGLE PROJECTION

DRAWN BY:	D. Wooden 02/27/15	TITLE
HECKED BY:	J. Winterroth 03/04/15	TSN

TSM Tooling Interface Plate for QC-76 - Blank

PROJECT # 130510-5 SHEET 1 OF 1 1:3 B 9630-20-

DRAWING NUMBER

9630-20-TSM-HBQ-9224

REVISION 03

Fasteners & Dowels shipped loose. To be installed by customer.
 Plate material: 6061-T6 Aluminum, soft coat black anodize.
 Weight: approx. 8.9 lbs.